

For further information visit  
[safework.nsw.gov.au](http://safework.nsw.gov.au) or call 13 10 50



Plant, machinery & equipment

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## Safety Checklist

# Safe isolation of machinery

SafeWork



Follow these steps to safely isolate machinery and equipment.

- Check each box as you complete the steps



Keep this card handy so you can use and reuse it each time you isolate machinery.

- Steps to safe isolation**
  - Prepare for isolation:
    - identify energy sources
    - identify controls
  - Shut down the plant
  - Isolate energy sources
  - De-energise stored energy
  - Lock out isolation points
  - Tag out
  - Confirm isolation
  - Test for zero energy
  - Consider shift or crew changes:
    - brief them on progress and issues
    - change over locks and tags
  - Reactivate isolated plant